

MX-85



LOW GLOSS CLEAR/FLATTENING ADDITIVE

Technical Data Sheet

Painters Hotline 800.735.0303

PRODUCT NUMBER

MX-85

DESCRIPTION

FLATTENING ADDITIVE

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MX-85 Flattening Additive is designed to produce a **Flat, Eggshell** or **Semi-Gloss** appearance when a low gloss clear/color is needed.

MIXING RATIO

The following chart indicates the number of ounces of MX-85, reducer and hardener to be added to **1 quart (32 oz)** of color or clear to achieve varying degrees of flatness. Unless otherwise specified, the types of reducer and hardener used for a particular system will appear on the technical data sheet for that system. Changing the amount of color or clear will increase or decrease the number of ounces of MX-85, reducer and hardener in proportion to the chart shown.

Formula's are Based on 60° Gloss Meter	
Flat = 0 - 5° Gloss	To one quart (32 ounces) of uncatalyzed color or clear, add:
Eggshell = 20° - 30° Gloss	
Semi-Gloss = 50° - 60° Gloss	

Clear/Color System	Gloss	Ounces of MX-85	MR-0800 Series Reducer	Ounces of Hardener
MS-20	Flat	25	0	MH-005/006 16
	Eggshell	19	0	16
	Semi-Gloss	14	0	16
MS-42	Flat	25	0	MH-005/006 16
	Eggshell	20	0	16
	Semi-Gloss	17	0	16

FLATTENING
ADDITIVE

Clear/Color System	Gloss	Ounces of MX-85	MR-0800 Series Reducer	Ounces of Hardener
AG-40	Flat	25	0	AH-400 SERIES 16
	Eggshell	20	0	
	Semi-Gloss	15	0	
AG-40LV	Flat	25	0	AH-200 SERIES 16
	Eggshell	20	0	
	Semi-Gloss	17	0	
MS-747	Flat	26	0	MA-455/457 8
	Eggshell	22	0	
	Semi-Gloss	18	0	
MSV-85	Flat	17	0	MHV-84/86 8
	Eggshell	14	0	
	Semi-Gloss	12	0	
MSV-21	Flat	18	0	MHV-21F/N/S 8
	Eggshell	15	0	
	Semi-Gloss	11	0	
MSV-27	Flat	18	0	MHV-21F/N/S 8
	Eggshell	11	0	
	Semi-Gloss	9	0	
MS-47	Flat	26	4	MA-455/457 11
	Eggshell	22	2	
	Semi-Gloss	18	4	
MS-52	Flat	15	0	MH-52F/N/S 8
	Eggshell	11	0	
	Semi-Gloss	9	0	
MAU	Flat	32	0	MH-002 32
	Eggshell	24	3	
	Semi-Gloss	16	8	

Clear/Color System	Gloss	Ounces of MX-85	MR-0800 Series Reducer	Ounces of Hardener
MCA	Flat	25	5	MH-80/100 4
	Eggshell	13	8	4
	Semi-Gloss	8	11	4
MCU FACTORY PACK	Flat	30	0	MH-005/006 8
	Eggshell	22	0	8
	Semi-Gloss	20	0	8

FOR INDUSTRY USE ONLY

Read MSDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: Matrix Systems products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.

Put it to the test!

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